

Tata Steel UK Limited

Shotton Works

Deeside

Clwyd CH5 2NH

Tel: 01244 892434 Fax: 01244 836134

e-mail: colorcoat.connection@tatasteel.com

website: www.colorcoat-online.com



Agrément Certificate

91/2717

Product Sheet 8

TATA STEEL COLORCOAT PRE-FINISHED STEEL COIL AND SHEET

COLORCOAT HPS200 ULTRA

PRODUCT SCOPE AND SUMMARY OF CERTIFICATE

This Certificate relates to Colorcoat HPS200 Ultra, pre-finished steel coil and sheet, for use as external roofing and cladding or internal lining.

AGRÉMENT CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Weathertightness — the product has adequate resistance to the passage of moisture (see section 6).

Properties in relation to fire — the product is not classified as non-combustible, but will achieve a Class O/'low risk' classification, as defined in the national Building Regulations (see section 7).

Location — the product is suitable for use in locations where there is little possibility of impact or abrasion damage (see section 8).

Workability — the product can be worked by conventional techniques and is capable of withstanding an OT bend without damage (see section 9).

Durability — under normal conditions, the product will perform effectively with a life expectancy in excess of 40 years. It's anticipated decorative life will vary depending on the area of use (see section 11).

The BBA has awarded this Agrément Certificate to the company named above for the product described herein. The product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Simon Wroe
Head of Approvals — Materials

Greg Cooper
Chief Executive

Date of First issue: 1 July 2010

Certificate amended on 29 October 2010 to include company name, e-mail and generic product title change.

The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

British Board of Agrément

Bucknalls Lane

Garston, Watford

Herts WD25 9BA

tel: 01923 665300

fax: 01923 665301

e-mail: mail@bba.star.co.uk

website: www.bbacerts.co.uk

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Regulations

In the opinion of the BBA, Colorcoat HPS200 Ultra, if used in accordance with the provisions of this Certificate, will meet or contribute to meeting the relevant requirements of the following Building Regulations:



The Building Regulations 2000 (as amended) (England and Wales)

Requirement: B2(1)	Internal fire spread (linings)
Comment:	The product is unrestricted under this Requirement. See sections 7.3 and 7.4 of this Certificate.
Requirement: B3(2)(4)	Internal fire spread (structure)
Comment:	The product is unrestricted under this Requirement. See sections 7.1, 7.3 and 7.4 of this Certificate.
Requirement: B4(1)(2)	External fire spread
Comment:	The product is unrestricted under this Requirement. See sections 7.1 and 7.3 of this Certificate.
Requirement: C2(b)	Resistance to moisture
Comment:	The product can contribute to satisfying this Requirement. See section 6 of this Certificate.
Requirement: Regulation 7	Materials and workmanship
Comment:	The product is acceptable. See sections 11.1 to 11.5 and the <i>Installation</i> part of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation: 8(1)(2)	Fitness and durability of materials and workmanship
Comment:	The use of the product can contribute to a construction satisfying this Regulation. See sections 10.1 to 10.3 and 11.1 to 11.5 and the <i>Installation</i> part of this Certificate.
Regulation: 9	Building standards — construction
Standard: 2.1	Compartmentation
Comment:	The product is restricted under this Standard, with reference to clause 2.1.15 ⁽²⁾ . See section 7.2 of this Certificate.
Standard: 2.2	Separation
Comment:	The product is restricted under this Standard, with reference to clauses 2.2.7 ⁽²⁾ and 2.2.10 ⁽¹⁾ . See section 7.2 of this Certificate.
Standard: 2.4	Cavities
Comment:	The product can contribute to satisfying this Standard, with reference to clauses 2.4.2 ⁽¹⁾⁽²⁾ , 2.4.3 ⁽²⁾ , 2.4.7 ⁽¹⁾ and 2.4.9 ⁽²⁾ . See sections 7.2 and 7.3 of this Certificate.
Standard: 2.5	Internal linings
Comment:	The product can contribute to satisfying this Standard, with reference to clause 2.5.1 ⁽¹⁾⁽²⁾ . See sections 7.3 and 7.4 of this Certificate.
Standard: 2.6	Spread to neighbouring buildings
Comment:	The product is not classified as 'non-combustible' and is therefore restricted under this Standard, with reference to clauses 2.6.4 ⁽¹⁾⁽²⁾ , 2.6.5 ⁽¹⁾ and 2.6.6 ⁽²⁾ . See sections 7.3 and 7.4 of this Certificate.
Standard: 2.7	Spread on external walls
Comment:	The product is not classified as 'non-combustible' and is therefore restricted under this Standard, with reference to clause 2.7.1 ⁽¹⁾⁽²⁾ . See sections 7.3 and 7.4 of this Certificate.
Standard: 2.8	Spread from neighbouring buildings
Comment:	The product is not assigned a notional low vulnerability rating by the tables to Annex 2D ⁽¹⁾ or 2F ⁽²⁾ and so is restricted under this Standard, with reference to clause 2.8.1 ⁽¹⁾⁽²⁾ . See section 7.2 of this Certificate.
Standard: 3.10	Precipitation
Comment:	The product can contribute to satisfying this Standard, with reference to clauses 3.10.1 ⁽¹⁾⁽²⁾ , 3.10.5 ⁽¹⁾⁽²⁾ and 3.10.7 ⁽¹⁾⁽²⁾ . See section 6 of this Certificate.
Regulation: 12	Building standards — conversions
Comment:	All comments given for this product under Regulation 9, also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ . (1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2000 (as amended)

Regulation: B2	Fitness of materials and workmanship
Comment:	The product is acceptable. See sections 11.1 to 11.5 and the <i>Installation</i> part of this Certificate.
Regulation: B3(2)	Suitability of certain materials
Comment:	The product is acceptable. See sections 10.1 to 10.3 of this Certificate.
Regulation: C4(b)	Resistance to ground moisture and weather
Comment:	The product can contribute to satisfying this Regulation. See section 6 of this Certificate.
Regulation: E3(a)(b)	Internal fire spread — Linings
Comment:	The product is unrestricted under this Regulation. See sections 7.3 and 7.4 of this Certificate.
Regulation: E4(2)(3)(4)	Internal fire spread — Structure
Comment:	The product is unrestricted under this Regulation. See sections 7.1, 7.3 and 7.4 of this Certificate.
Regulation: E5(a)(b)	External fire spread
Comment:	The product is unrestricted under this Regulation. See sections 7.1 and 7.3 of this Certificate.

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligation under these Regulations.

See section: 3 Delivery and site handling (3.4).

Non-regulatory Information

NHBC Standards 2008

In the opinion of the BBA, the use of Colorcoat HPS200 Ultra, when installed and used in accordance with this Certificate, is capable of satisfying the requirements of *NHBC Standards Chapters 6.3 Internal walls, 6.9 Curtain walling and cladding, 7.1 Flat roofs and 7.2 Pitched roofs.*

Technical Specification

1 Description

1.1 Colorcoat⁽¹⁾ HPS200 Ultra consists of Galvalloy⁽¹⁾, 95:5% zinc/aluminium alloy coated steel, with a coating weight of 255 gm⁻², manufactured to BS EN 10346 : 2009, coated on the face side with a primer and the Ultra HPS200 plastisol coating to a total coating thickness of 200 µm.

1.2 The product is available in a range of standard colours (see Table 1). Additional colours can be produced using the Certificate holder's Repertoire⁽¹⁾ colour consultancy service.

1.3 The reverse side is coated with a 10 µm polyester finish, a 100 µm plastisol finish, or the same finish as the face side.

1.4 Coils are available in widths of up to 1.65 m and thicknesses of between 0.4 mm and 1.6 mm.

(1) Colorcoat, Galvalloy, HPS200 Ultra and Repertoire are registered trademarks of Tata Steel UK Limited.

Table 1 Colour range

Colour/Colour category	BS	RAL	Colour/Colour category	BS	RAL
Signature			Signature (cont)		
White	00E55	9003	Mushroom	10B19	080 70 10
Goosewing Grey	10A05	080 70 05	Straw		080 70 30
Pure Grey		000 55 00	Svelte Grey	10B23	080 50 20
Anthracite		7016	Mole Brown		075 40 10
Black	00E53	9005	Albatross	18B17	240 80 05
Ice Blue		230 80 10	Heather		040 70 05
Duck Egg		230 70 10	Fox		040 50 20
Denim		5014	Seal		040 50 05
Cobalt		260 40 20	Alaska Grey		7000
Midnight		5008	Matts		
Cloud		210 80 10	Terracotta	04C39	040 40 40
Turquoise		6034	Anthracite		7016
Wedgewood Blue	18C37	220 50 15	Classics		
Spruce		200 50 10	Petra	04D44	3013
Merlin Grey	18B25	180 40 15	Burano		3004
Hamlet		9002	Terracotta	04C39	040 40 40
Meadowland	12B17	100 80 20	Van Dyke Brown	08B29	8014
Moorland Green	12B21	100 60 20	Ocean Blue	18C39	220 30 25
Camouflage		110 50 10	Sargasso		5003
Olive Green	12B27	100 30 20	Heritage Green		6002
Honesty	10C31	1015	Juniper Green	12B29	160 20 10

2 Manufacture

- 2.1 In a coil-coating process, steel coil is degreased, chemically pre-treated and coated on the face and reverse sides.
- 2.2 Quality control is exercised over raw materials, during manufacture and on the final product.

3 Delivery and site handling

- 3.1 The product is not usually delivered to site in coil form, but is formed into profiled sheets and flashings by specialist forming companies.
- 3.2 The profiled sheet is usually delivered to site on trailers and unloaded by crane. The site must have adequate access and a suitable surface for this traffic.
- 3.3 During transport, the edges and corners of the sheets must be protected against damage and the sheets should be restrained to prevent abrasion.
- 3.4 On site, sheets should be stored on a firm, dry base, on bearers at a maximum spacing of 900 mm, away from the possibility of damage, and covered to prevent the ingress of water. They should be stored as close as possible to the building where they are to be installed, and should be handled in accordance with the Manual Handling Operations Regulations 1992.
- 3.5 When required for installation the sheets should be lifted from the stack rather than dragged across it.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Colorcoat HPS200 Ultra.

Design Considerations

4 Use

- 4.1 Colorcoat HPS200 Ultra, after roll-forming or brake-pressing, is suitable for external use as roofing and cladding, or for internal use as a lining.
- 4.2 The product may also be used as plain sheet for such purposes as small infill panels (provided these are sufficiently robust and properly secured).

5 Practicability of installation

The product can be installed by operatives experienced with this type of product.

6 Weathertightness



The product, when incorporated into a roofing or cladding system designed and installed in accordance with conventional good practice and section 12, will adequately resist the passage of moisture.

7 Properties in relation to fire



7.1 The coated steel coil and sheet has been given a 'notional' designation of AA/B_{ROOF}(t4) by Appendix A, Table A5 of Approved Documents B to The Building Regulations 2000 (as amended) (England and Wales) and by Technical Booklet E, Table 4.6 of The Building Regulations (Northern Ireland) 2000 (as amended) and may be used as a roof covering within six metres of any boundary.



7.2 The product has not been assigned a notional low vulnerability rating in the tables to Annex 2D or 2F and is therefore restricted under Standard 2.8, clause 2.8.1.



7.3 When tested to BS 476-6 : 1989, a sample of the product had an index of performance (I) of 1.2, and a sub-index (i₁) of 0.6. When tested to BS 476-7 : 1997, a similar sample achieved a Class 1 result. The product, therefore, has a Class 0/'low risk' surface as defined in the various national Building Regulations.

7.4 The reverse side specifications are also Class 0/'low risk' surfaces.

8 Location

The product is suitable for use in areas where there is little possibility of impact or abrasion damage, ie at low levels in areas with restricted access, or at higher levels in public areas. These are as described in categories C to F of BS 8200 : 1985, Table 2, which is reproduced (in part) in Table 2.

Table 2 BS 8200, Table 2 — access categories

Category	Description	Examples	
C	Accessible primarily to those with some incentive to exercise care. Some chance of accident occurring and of misuse.	Walls adjacent to private open gardens. Back walls of balconies.	} Zone of wall up to 1.5 m above pedestrian or floor level.
D	Only accessible, but not near a common route, to those with high incentive to exercise care. Small chance of accident occurring or of misuse.	Walls adjacent to small fenced decorative gardens with no through paths.	
E	Above zone of normal impacts from people but liable to impacts from thrown or kicked objects.	1.5 m to 6 m above pedestrian or floor level in public areas.	
F	Above zone of normal impacts from people and not liable to impacts from thrown or kicked objects.	Wall surfaces at higher positions than those defined in E above.	

9 Workability

9.1 The product may be worked by conventional techniques including brake-pressing, roll-forming, bending, drilling and punching. It is essential that the correct tools, in good condition, are used to prevent any damage to the coating, and that any swarf is removed.

9.2 The coating can withstand an OT bend through 180° without damage at 16°C and above.

10 Maintenance



10.1 Regular maintenance inspections should be carried out to ensure that rainware is present and in good order, that flashings are secure and that fixings are present and secure.

10.2 Maintenance painting should be considered at the intervals defined in section 11.4, or earlier if a high aesthetic standard is required. The Certificate holder can recommend a suitable paint and maintenance system.

10.3 In some areas (eg coastal and industrial areas, and where cladding is sheltered directly beneath a soffit), it may be necessary to clean the installation periodically, both to restore its appearance and to remove potentially corrosive deposits. This can be done by hosing with water, using a neutral detergent.

11 Durability



11.1 The product is resistant to all normal atmospheric corrosive conditions (including coastal and industrial) and will withstand considerable distortion of the metal without losing adhesion between the coating and the substrate.

11.2 Particular care should be taken during design to minimise the exposure of cut edges of the installed sheets. This could include the use of welted seams, secret-fix systems, continuous ridge to eaves installation, (ie without horizontal lap joints), or installation of a curved roof.

11.3 Colorcoat HPS200 Ultra coating and metal treatment will protect the steel substrate against corrosion for a period in excess of 40 years in normal industrial, urban, and rural environments.

11.4 The performance of the coating will depend on its environment, location, aspect face and use (ie roofing or cladding). The product will retain a good appearance for at least 25 years in non-corrosive environments and at least 20 years in coastal or severe industrial environments.

11.5 If the building has an exposed eaves detail, and is in an aggressive environment, or if there are corrosive conditions inside it, the reverse side should be coated with 100 µm plastisol, the same finish as the face side or should be overpainted.

12 Procedure

12.1 The installation should be designed and carried out in accordance with European Convention for the Construction of Steelwork (ECCS) European Recommendations for Steel Construction:

- Publication No 40 *The Design of Profiled Sheet*
- Publication No 41 *Good Practice in Steel Cladding and Roofing*

and with the relevant parts of:

- BS 5250 : 2002
- BS 5427-1 : 1996
- BS 8200 : 1985
- *National Federation of Roofing Contractors Profiled sheet metal roofing and cladding — A guide to good practice*
- MCRMA⁽¹⁾ *Technical Paper No 5 — Metal Wall Cladding Detailing Guide*
- MCRMA⁽¹⁾ *Technical Paper No 6 — Profiled Metal Roofing Design Guide.*

(1) The Metal Cladding and Roofing Manufacturer's Association.

12.2 Fixings should be selected in accordance with ECCS Publication No 35 *Mechanical Fasteners for Use in Steel Sheet and Sections* and should be corrosion-resistant (ie sherardized or galvanized steel, aluminium or stainless steel). Primary fixings should have a durable plastic or rubber washer to prevent water ingress. Electroplated carbon steel fixings must have an effective plastic capping; mild steel or copper fixings are unsuitable.

Technical Investigations

13 Investigations

13.1 Tests were carried out to determine:

- resistance to artificial weathering
- resistance to salt spray
- resistance to sulfur dioxide
- adhesion to substrate
- abrasion resistance
- impact resistance
- scratch resistance
- ease of forming
- resistance to water immersion
- resistance to marking and staining.

13.2 Independent test data were examined relating to:

- surface spread of flame
- fire propagation.

13.3 The manufacturing process and quality control procedures were examined and details were obtained of the quality and composition of the materials used.

Bibliography

BS 476-6 : 1989 *Fire tests on building materials and structures — Method of test for fire propagation for products*

BS 476-7 : 1997 *Fire tests on building materials and structures — Method of test to determine the classification of the surface spread of flame of products*

BS 5250 : 2002 *Code of practice for control of condensation in buildings*

BS 5427-1 : 1996 *Code of practice for the use of profiled sheet for roof and wall claddings on buildings — Design*

BS 8200 : 1985 *Code of practice for design of non-loadbearing external vertical enclosures of buildings*

BS EN 10346 : 2009 *Continuously hot-dip coated steel, flat products — Technical delivery conditions*

14 Conditions

14.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is granted only to the company, firm or person named on the front page — no other company, firm or person may hold or claim any entitlement to this Certificate
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English law.

14.2 Publications and documents referred to in this Certificate are those that the BBA deems to be relevant at the date of issue or re-issue of this Certificate and include any: Act of Parliament; Statutory Instrument; Directive; Regulation; British, European or International Standard; Code of Practice; manufacturers' instructions; or any other publication or document similar or related to the aforementioned.

14.3 This Certificate will remain valid for an unlimited period provided that the product/system and the manufacture and/or fabrication including all related and relevant processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

14.4 In granting this Certificate, the BBA is not responsible for:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- individual installations of the product/system, including the nature, design, methods and workmanship of or related to the installation
- the actual works in which the product/system is installed, used and maintained, including the nature, design, methods and workmanship of such works.

14.5 Any information relating to the manufacture, supply, installation, use and maintenance of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used and maintained. It does not purport in any way to restate the requirements of the Health & Safety at Work etc Act 1974, or of any other statutory, common law or other duty which may exist at the date of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care. In granting this Certificate, the BBA does not accept responsibility to any person or body for any loss or damage, including personal injury, arising as a direct or indirect result of the manufacture, supply, installation, use and maintenance of this product/system.

