

PRODUCT PARAMETERS

Technical Reference

Euroclad Roof & Wall Profiles– Feb 2009 – Issue 2

Straight Sheets – Standard Lengths		
Profile	Min	Max
19/1000	500mm	6.5m
20/914 & 20/1066	500mm	7m
32/1000	500mm	12m
MW5-32/1000	500mm	12m
38/914	500mm	12m
50/1000 Half Round	500mm	12m
13½/3 Sinusoidal	500mm	12m

Natural Self Curve – Min Radii	
Profile	Min
19/1000	35m
20/914 & 20/1066	35m
32/1000	40m
MW5-32/1000	40m
38/914	45m
50/1000 Half Round	N/A
13½/3 Sinusoidal	30m

Straight Sheets – Extra Lengths	
Profile	Max
19/1000	N/A
20/914 & 20/1066	N/A
32/1000	14m*
MW5-32/1000	14m*
38/914	14m*
50/1000 Half Round	14m*
13½/3 Sinusoidal	N/A

Smooth Curve – Min Radii	
Profile	Min
13½/3 Sinusoidal**	1m

** Extra Over Handling costs apply.

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Crimped Curve – Min Radii			
Profile	Minimum straight leg required on each leg	Max DAC	Min int. radius
19/1000	250mm (Max Sheet Length 6.5m)	6.5m	300mm
20/914 & 20/1066	250mm (Max Sheet Length 6.5m)	6.5m	300mm
32/1000	250mm (Max Sheet Length 6.5m)	6.5m	300mm
MW5-32/1000	250mm (Max Sheet Length 6.5m)	6.5m	300mm
38/914	250mm (Max Sheet Length 6.5m)	6.5m	300mm
50/1000 Half Round	N/A	N/A	N/A
13½/3 Sinusoidal	N/A	N/A	N/A

- Standard roof and wall profile pack weights are 2 tonnes maximum.
- Liner profiles maximum pack weights 1.5 tonnes maximum.
- Customer small pack requirements can be produced – a charge will be applicable per pack.
- Minimum order quantities may apply to your material/ colour selection – please check with the sales office before placing your order.
- Crimped curved manufacture requires 10 working days from customer curved drawing sign off.
- Any additional packing requirements are chargeable.
- Sinusoidal profile shipments are subject to a additional transport charges – ensure you check your quotation.

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